

Section 1: Product and Company Identification

Absolute Accuracy
4591 S Wayside Dr
Houston, TX 77087
(832) 571-2387

Product Code: 646

Synonyms:
Recommended Use:
Usage Restrictions:

Section 2: Hazards Identification



Danger

Hazard Classification:

Flammable (Category 1)
Gases Under Pressure

Hazard Statements:

Contains gas under pressure; may explode if heated
Extremely flammable gas

Precautionary Statements

Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Response:

Eliminate all ignition sources if safe to do so.
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

Storage:

Protect from sunlight.
Store in well-ventilated place.

Section 3: Composition/Information on Ingredients

	CAS #	Concentration
Isobutane	75-28-5	% 9
Oxygen	7782-44-7	% 20.9
Nitrogen	7727-37-9	balance

	Chemical Substance	Chemical Family	Trade Names
Isobutane	ISOBUTANE	Hydrocarbons, Aliphatic, Saturated	2-METHYL PROPANE; TRIMETHYL METHANE; UN 1969; C4H10
Oxygen	OXYGEN, COMPRESSED GAS	Inorganic gases	OXYGEN; DIOXYGEN; MOLECULAR OXYGEN; OXYGEN MOLECULE; PURE OXYGEN; UN 1072; O2
Nitrogen	NITROGEN, COMPRESSED GAS	Inorganic gases	DIATOMIC NITROGEN; DINITROGEN; NITROGEN; NITROGEN-14; NITROGEN GAS; UN 1066; N2

Section 4: First Aid Measures

	Skin Contact	Eye Contact	Ingestion	Inhalation	Note to Physicians
Isobutane	If frostbite or freezing occur, immediately flush with plenty of lukewarm water (105-115 F; 41-46 C). DO NOT USE HOT WATER. If warm water is not available, gently wrap affected parts in blankets. Get immediate medical attention.	Contact with liquid: Immediately flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.	If a large amount is swallowed, get medical attention.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.	For inhalation, consider oxygen.
Oxygen	None expected	None expected	Not likely route of exposure	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.	None
Nitrogen	Wash exposed skin with soap and water.	Flush eyes with plenty of water.	If a large amount is swallowed, get medical attention.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.	For inhalation, consider oxygen.

Section 5: Fire Fighting Measures

	Suitable Extinguishing Media	Products of Combustion	Protection of Firefighters
Isobutane	Carbon dioxide, regular dry chemical Large fires: Flood with fine water spray.	Carbon monoxide, carbon dioxide, water and toxic and irritating fumes	<ul style="list-style-type: none"> ▪ Any self-contained breathing apparatus with a full facepiece. ▪ Any self-contained breathing apparatus with a full facepiece.

	Suitable Extinguishing Media	Products of Combustion	Protection of Firefighters
Oxygen	Non-flammable. Use extinguishing agent appropriate for the material which is burning. Use water in large quantities for fires involving oxygen.	Oxides of burning material	<ul style="list-style-type: none"> ▪ Respiratory protection may be needed for frequent or heavy exposure. ▪ None
Nitrogen	Non-flammable. Use suitable extinguishing media for surrounding fire. Cylinders may rupture or explode if exposed to heat.	Non-flammable	<ul style="list-style-type: none"> ▪ Respiratory protection may be needed for frequent or heavy exposure.

Section 6: Accidental Release Measures

	Personal Precautions	Environmental Precautions	Methods for Containment
Isobutane	Keep unnecessary people away, isolate hazard area and deny entry. Do not touch spilled material. Ventilate closed spaces before entering.	Avoid heat, flames, sparks and other sources of ignition.	Stop leak if possible without personal risk. Reduce vapors with water spray. Remove sources of ignition.
Oxygen	Keep unnecessary people away, isolate hazard area and deny entry. Ventilate closed spaces before entering.	Avoid contact with combustible materials.	Stop leak if possible without personal risk.
Nitrogen	Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.	No significant effects from contamination expected.	Stop leak if possible without personal risk.

	Methods for Cleanup	Other Information
Isobutane	Contact emergency personnel. Avoid ignition sources.	None
Oxygen	Stop leak and ventilate	None
Nitrogen	N/A	N/A

Section 7: Handling and Storage

	Handling	Storage
Isobutane	Store and handle in accordance with all current regulations and standards. Grounding and bonding required. Subject to storage regulations: U.S. OSHA 29 CFR 1910.110. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances.
Oxygen	Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances.
Nitrogen	Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances.

Section 8: Exposure Controls/Personal Protection

	Exposure Guidelines
Isobutane	ISOBUTANE: 800 ppm (1900 mg/m ³) NIOSH recommended TWA 10 hour(s) LIQUIFIED PETROLEUM GAS (LPG): 1000 ppm (1800 mg/m ³) OSHA TWA 1000 ppm ACGIH TWA 1000 ppm (1800 mg/m ³) NIOSH recommended TWA 10 hour(s) ALIPHATIC HYDROCARBON GASES ALKANE (C1-C4): 1000 ppm ACGIH TWA
Oxygen	OXYGEN, COMPRESSED GAS: No occupational exposure limits established.
Nitrogen	NITROGEN, COMPRESSED GAS: NITROGEN: ACGIH (simple asphyxiant)

Engineering Controls

Handle only in fully enclosed systems.

	Eye Protection	Skin Protection	Respiratory Protection
Isobutane	For the gas: Eye protection not required, but recommended. For the liquid: Wear splash resistant safety goggles. Contact lenses should not be worn. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.	For the gas: Protective clothing is not required. For the liquid: Wear appropriate protective, cold insulating clothing.	Any self-contained breathing apparatus with a full facepiece.
Oxygen	Eye protection not required, but recommended.	Protective clothing is not required.	Respiratory protection may be needed for frequent or heavy exposure.
Nitrogen	Eye protection not required, but recommended.	Protective clothing is not required.	Respiratory protection may be needed for frequent or heavy exposure.

General Hygiene considerations

- Avoid breathing vapor or mist
- Avoid contact with eyes and skin
- Wash thoroughly after handling and before eating or drinking

Section 9: Physical and Chemical Properties

	Physical State	Appearance	Color	Change in Appearance	Physical Form	Odor	Taste
Isobutane	Gas	Colorless	Colorless	N/A	Gas	Petroleum odor	N/A
Oxygen	Gas	Clear	Colorless	N/A	Gas	Odorless	Tasteless
Nitrogen	Gas	Clear	Colorless	N/A	Gas	Odorless	Tasteless

	Flash Point	Flammability	Partition Coefficient	Autoignition Temperature	Upper Explosive Limits	Lower Explosive Limits
Isobutane	-126 F (-88 C) (CC)	Not available	Not available	864 F (462 C)	0.084	0.018
Oxygen	Not flammable	Not available	Not available	Nonflammable	Nonflammable	Nonflammable
Nitrogen	Not flammable	Not available	Not available	Nonflammable	Nonflammable	Nonflammable

	Boiling Point	Freezing Point	Vapor Pressure	Vapor Density	Specific Gravity	Water Solubility	pH	Odor Threshold	Evaporation Rate	Viscosity
Isobutane	10 F (-12 C)	-254 F (-159 C)	3.1 atm @ 21 C	2 (Air=1)	0.549 @ 20 C	Slightly soluble	Not applicable	Not available	Not applicable	0.0077 cP @ 25 C
Oxygen	-297 F (-183 C)	-360 F (-218 C)	760 mmHg @ -183 C	1.1 (Air=1)	Not applicable	3.2% @ 25 C	Not applicable	Not available	Not applicable	0.02075 cP @ 25 C
Nitrogen	-321 F (-196 C)	-346 F (-210 C)	760 mmHg @ -196 C	0.967 (Air=1)	Not applicable	1.6% @ 20 C	Not applicable	Not available	Not applicable	0.01787 cP @ 27 C

	Molecular Weight	Molecular Formula	Density	Weight per Gallon	Volatility by Volume	Volatility	Solvent Solubility
Isobutane	58.12	C4-H10	Not available	Not available	100%	Not applicable	Soluble: Alcohol, ether, chloroform
Oxygen	31.9988	O2	1.309 g/L @ 25 C	Not available	Not applicable	Not applicable	Soluble: Alcohol
Nitrogen	28.0134	N2	1.2506 g/L	Not available	100%	1	Soluble: Liquid ammonia

Section 10: Stability and Reactivity

	Stability	Conditions to Avoid	Incompatible Materials
Isobutane	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Oxidizing materials, halogen compounds
Oxygen	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Combustible materials, halo carbons, metals, bases, reducing agents, amines, metal salts, oxidizing materials, alkaline earth and alkali metals
Nitrogen	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Metals, oxidizing materials

	Hazardous Decomposition Products	Possibility of Hazardous Reactions
Isobutane	Oxides of carbon	Will not polymerize.
Oxygen	Miscellaneous decomposition products	Will not polymerize.
Nitrogen	Oxides of nitrogen	Will not polymerize.

Section 11: Toxicology Information

Acute Effects

	Oral LD50	Dermal LD50	Inhalation
Isobutane	LC50, 1 hr, rat = 285,000 ppmv	Not available	Irritation, nausea, vomiting, headache, symptoms of drunkenness, suffocation, convulsions, coma
Oxygen	Not established	Not established	Irritation, changes in body temperature, nausea, difficulty breathing, irregular heartbeat, dizziness, disorientation, hallucinations, mood swings, pain in extremities, tremors, lung congestion, convulsions
Nitrogen	Not available	Not available	Nausea, vomiting, difficulty breathing, headache, drowsiness, dizziness, tingling sensation, loss of coordination, convulsions, coma

	Eye Irritation	Skin Irritation	Sensitization
Isobutane	Liquid: frostbite, blurred vision	Liquid: blisters, frostbite	Respiratory tract irritation, central nervous system depression, difficulty breathing
Oxygen	No information on significant adverse effects	No information on significant adverse effects	No significant target effects reported.
Nitrogen	Contact with rapidly expanding gas may cause burns or frostbite	No information on significant adverse effects	Difficulty breathing

Chronic Effects

	Carcinogenicity	Mutagenicity	Reproductive Effects	Developmental Effects
Isobutane	Not available	Not available	Not available	No data
Oxygen	Not known.	Available.	Available.	No data
Nitrogen	Not hazardous	Not available	Not available	No data

Section 12: Ecological Information

Fate and Transport

	Eco toxicity	Persistence / Degradability	Bioaccumulation / Accumulation	Mobility in Environment
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Isobutane	Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Not available	Not available	Not available
Oxygen	Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Not available	Low bioaccumulation	Not available
Nitrogen	Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Not available	Not available	Not available

Section 13: Disposal Considerations

Isobutane	Dispose in accordance with all applicable regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.
Oxygen	Dispose in accordance with all applicable regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.
Nitrogen	Dispose in accordance with all applicable regulations.

Section 14: Transportation Information

U.S. DOT 49 CFR 172.101

DOT Information For This Mixture

Shipping Name	Compressed gas, flammable, n.o.s. (Nitrogen, Oxygen)
UN Number	UN1954
Hazard Class	2.1
Hazard Information	FLAMMABLE GAS

Individual Component Information

	Proper Shipping Name	ID Number	Hazard Class or Division	Packing Group	Labeling Requirements	Passenger Aircraft or Railcar Quantity Limitations	Cargo Aircraft Only Quantity Limitations	Additional Shipping Description
Isobutane	ISOBUTANE see also PETROLEUM GASES, LIQUEFIED	UN1969	2.1	Not applicable	2.1	Forbidden	150 kg	N/A

Canadian Transportation of Dangerous Goods

	Shipping Name	UN Number	Class	Packing Group / Risk Group
Isobutane	Isobutane	UN1969	2.1	Not applicable
Oxygen	Oxygen, compressed	UN1072	2.2; 5.1	Not applicable
Nitrogen	Nitrogen, compressed	UN1066	2.2	Not applicable

Section 15: Regulatory Information

U.S. Regulations

	CERCLA Sections	SARA 355.30	SARA 355.40
Isobutane	Not regulated.	Not regulated.	Not regulated.
Oxygen	Not regulated.	Not regulated.	Not regulated.
Nitrogen	Not regulated.	Not regulated.	Not regulated.

SARA 370.21

	Acute	Chronic	Fire	Reactive	Sudden Release
Isobutane	Yes	No	Yes	No	Yes
Oxygen	No	No	Yes	No	Yes
Nitrogen	Yes	No	No	No	Yes

SARA 372.65

Isobutane	Not regulated.
Oxygen	Not regulated.
Nitrogen	Not regulated.

OSHA Process Safety

Isobutane	Not regulated.
Oxygen	Not regulated.
Nitrogen	Not regulated.

State Regulations

	CA Proposition 65
Isobutane	Not regulated.
Oxygen	Not regulated.
Nitrogen	Not regulated.

Canadian Regulations

	WHMIS Classification
Isobutane	A, B1.
Oxygen	A,C
Nitrogen	A

National Inventory Status

	US Inventory (TSCA)	TSCA 12b Export Notification	Canada Inventory (DSL/NDSL)
Isobutane	Listed on inventory.	Not listed.	Listed on inventory.
Oxygen	Listed on inventory.	Not listed.	Not determined.
Nitrogen	Listed on inventory.	Not listed.	Listed on inventory.

Section 16: Other Information

	NFPA Rating
Isobutane	HEALTH=1 FIRE=4 REACTIVITY=0
Oxygen	HEALTH=0 FIRE=0 REACTIVITY=0 SPECIAL=OX
Nitrogen	HEALTH=0 FIRE=0 REACTIVITY=0 SPECIAL=SA

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard